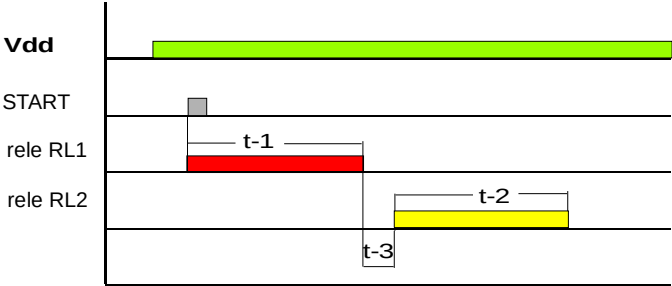


DIAGRAM



t-1= 0-60 min
t-2= 0-60min
t-3= 0-60sec